

6b) PLC

0 1 0 → start

0 1 0 → stop.

(CR) → Control Relay

~~(V1)~~ (M) → Motor (O/P)

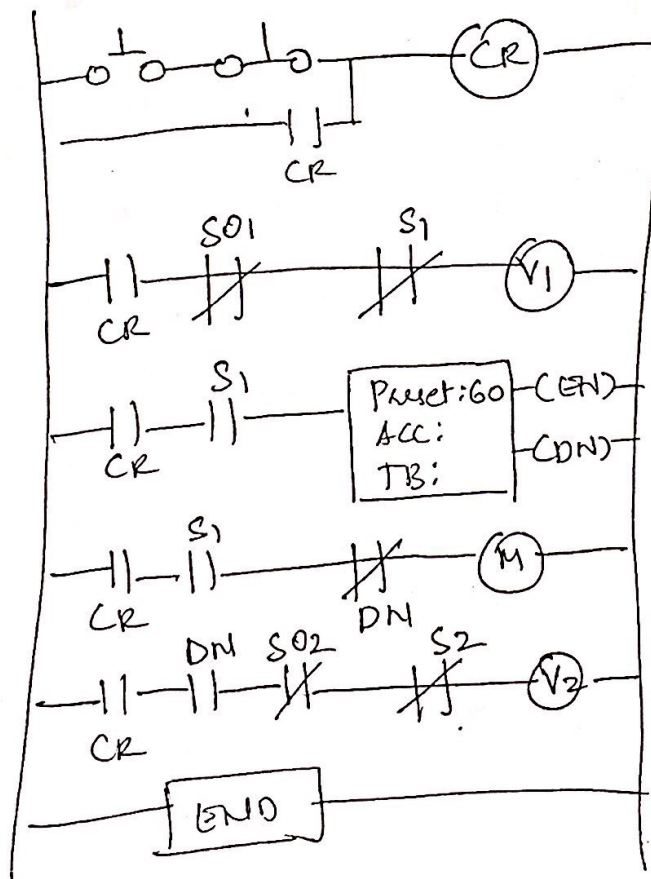
(V1), (V2) → O/P. valves code:
37505

|| → N.O contact

// → NC contact

ON TIMER

Timer:
Acc: (CEN)
TB: (CDN)



Scanned with CamScanner

3b) Pneumatic circuit [A-B- | A+B]

