

2 a) Radius of C.G. of shoe during engagement is,

$$R_G = R + c = 0.18 + 0.006 = 0.186 \text{ m}$$

Centrifugal force on each shoe is,

$$F_c = m R_G \omega^2 = 10 (0.186) (62.83)^2 = 7342.97 \text{ N}$$

Total spring force during engagement is,

$$F_s = \text{Pull force of spring} + (\text{Stiffness} \times \text{Radial Clearance}) \\ = 600 + 50 \times 10^3 \times 0.006 = 900 \text{ N.}$$

Frictional force acting tangentially on each shoe is,

$$F = \mu (F_c - F_s) = 0.4 (7342.97 - 900) = 2577.18 \text{ N}$$

$$\text{Torque transmitted} = T = n F R_D = 4 \times 2577.18 \times \frac{0.45}{2} = 2319.47$$

$$\text{Power transmitted} = P = T \omega = 2319.47 \times 62.83 = 145.73 \times 10^3 \text{ W}$$

$$2 b) \quad T_1 / T_2 = e^{\mu \theta} = 3.25 \quad \text{--- (1)}$$

$$P = 2\pi N T_B / 60 \quad \therefore T_B = 1667 \times 10^3 \text{ N}\cdot\text{mm}$$

$$T_B = (T_1 - T_2) r \quad \therefore T_1 - T_2 = 5556 \text{ N} \quad \text{--- (2)}$$

$$\text{From (1) \& (2); } T_1 = 8025 \text{ N}; T_2 = 2469 \text{ N}$$

$$\text{Taking moment @ pt. O; } P \times 750 = T_2 \times OD = T_2 \times 62.5 \sqrt{2}$$

$$\therefore P = 291 \text{ N.}$$

$$\text{max. tension in the band (} T_1 \text{)} \quad 8025 = \sigma w t \quad \therefore w = 64.2 \text{ mm}$$

$$3 a) \quad F_{c1} = m r_1 \omega_1^2 = 2.5 \times 0.12 \times (30.36)^2 = 276.67 \text{ N.}$$

$$h = b/a (r_2 - r_1) \quad \therefore 0.015 = 0.08/0.12 (r_2 - 0.12) \quad \therefore r_2 = 0.14 \text{ m.}$$

$$F_{c2} = m r_2 \omega_2^2 = 2.5 \times 0.14 \times (32.46)^2 = 375.43 \text{ N.}$$

$$Mg + S_1 = 2(a/b) F_{c1} \quad \therefore S_1 = 830 \text{ N}$$

$$Mg + S_2 = 2(a/b) F_{c2} \quad \therefore S_2 = 1126 \text{ N}$$

$$\text{spring stiffness} = (S_2 - S_1) / h = 19751.54 \text{ N/m.}$$

$$3 b) \quad C_W = 4 I_x \omega \omega_p = 782.73 \text{ N}\cdot\text{m}; \quad C_E = I_E G \omega_E \omega_p = 17.11 \text{ N}\cdot\text{m.}$$

(Transverse plane)

$$\text{Taking moment @ outer wheel; } -2R_i \times 1.5 - F_c \times 0.5 - C_W = 0 \quad \therefore R_i = -1637 \text{ N.}$$

$$\text{Taking moment @ inner wheel; } 2R_o \times 1.5 - F_c \times 0.5 - C_W = 0 \quad \therefore R_o = 1637 \text{ N.}$$

(Longitudinal plane)

$$\text{Taking moment @ front wheel; } -2R_R \times 2.5 + Mg \times 1 - C_E \quad \therefore R_R = 5882 \text{ N}$$

$$\text{Taking moment @ rear wheel; } 2R_F \times 2.5 - Mg \times 1.5 - C_E \quad \therefore R_F = 8832 \text{ N}$$

Resultant reaction on, wheel A = $R_o + R_f = 10469 \text{ N}$
 wheel B = $R_o + R_r = 7519 \text{ N}$
 wheel C = $R_i + R_f = 7195 \text{ N}$
 wheel D = $R_i + R_r = 4245 \text{ N}$.

4a) $\phi_A + 2\phi_B = \phi_C \quad \therefore T_A + 2T_B = T_C \quad \therefore T_B = 43$

	Arm	Gear A	Gear B-D	Gear C	Gear E
Total motion	$-Y$	$-Y - X$	$-Y + X \cdot \frac{T_A}{T_B}$	$-Y + X \cdot \frac{T_A}{T_C}$	$-Y + X \cdot \frac{T_A}{T_B} \cdot \frac{T_D}{T_E}$

Annular Gear C is fixed $\therefore -Y + X \cdot \frac{T_A}{T_C} = 0 \quad \therefore -Y + 0.14X = 0 \quad (1)$
 Gear A is rotating at 1200 rpm $\therefore -X - Y = 1200 \quad (2)$

From (1) & (2) $X = -1052.6$ & $Y = -147.4$

$N_E = -Y + X \cdot \frac{T_A}{T_B} \cdot \frac{T_D}{T_E} = 4 \text{ rpm} \quad (\uparrow)$

$T_A = \frac{(P_A \times 60)}{(2\pi N_A)} = 14.7 \text{ N}\cdot\text{m}$ fixing torque reqd.,
 $T_E = \frac{(P_A \times 60)}{(2\pi N_E)} = 4416 \text{ N}\cdot\text{m}$ $4416 - 14.7 = 4401.3 \text{ N}\cdot\text{m}$

4b) mass placed at small end = $m_1 = \frac{1}{3} m$
 for dynamically equivalent system $m_1 + m_2 = m \quad \therefore m_2 = \frac{2}{3} m$

Length of C.R. = L ; Length of C.G. from small end $l_1 = \frac{2}{3} (L)$

$I_G = \frac{mL^2}{20} \quad (a) \quad I_G = m(K_G)^2 \quad (b)$

Equating (a) & (b) $K_G = \frac{L}{\sqrt{20}}$

for dynamically equivalent system $K_G^2 = l_1 l_2 \quad \therefore l_2 = \frac{3}{40} (L)$

5a) $c_s = \frac{(w_1 - w_2)}{w} = 0.04$

Centrifugal stress = $\sigma = \rho v^2 \quad \therefore 7 \times 10^6 = 7200 \times v^2 \quad \therefore v = 31.2 \text{ m/s}$

$v = \pi D N / 60 \quad \therefore D = 0.745 \text{ m}$

c/s area of flywheel rim = $A = bt = 5t \times t = 5t^2$

$\Delta E = \text{Max. Energy} - \text{min. Energy} = (E + 420) - (E - 30) = 450 \text{ mm}^2$
 $= 450 \times 52.37 = 23566 \text{ N}\cdot\text{m}$

max. fluctuation of energy = $\Delta E = mv^2 c_s \quad \therefore m = 604 \text{ Kg}$

mass of the flywheel rim = $m = \text{Vol.} \times \text{Density} = \pi D A \rho$

$604 = \pi \times 0.745 \times 5t^2 \times 7200$

$\therefore t = 85 \text{ mm}$

$b = 5t = 425 \text{ mm}$