

**Q.P. Code :10782**

**[Time: 2.30 Hours]**

**[ Marks:60]**

Please check whether you have got the right question paper.

- N.B:
1. All questions are compulsory,
  2. Figures to the right indicate full marks.
  3. Draw neat & labeled diagrams wherever necessary

Q.1 "Biosphere reserves have more significant impact on conservation of ecosystems." Explain with suitable examples. 15

**OR**

Q.1. "Single species conservation programs in practice, conserves entire habitat." Comment using a suitable example. 15

Q.2. "Vision 2040 is an ambitious global initiative to save our planet." Highlight initiatives by India to the same. 15

**OR**

Q.2. Using suitable examples bring out some important contributions made by various research institutions towards conservation of Biodiversity in India. 15

Q.3. "Participation of people, especially some traditional societies, can make conservation programs more effective." Explain. 15

**OR**

Q.3. Describe various ways in which peoples' participation in conservation programs helps in preserving traditional knowledge and cultures. 15

Q.4. "NGOs that work at international level mobilize global initiatives in resolving regional conservation issues." Explain giving suitable examples. 15

**OR**

Q.4. Discuss the role of local NGOs in attracting national and global attention to regional conservation issues. Give examples to support your answer. 15